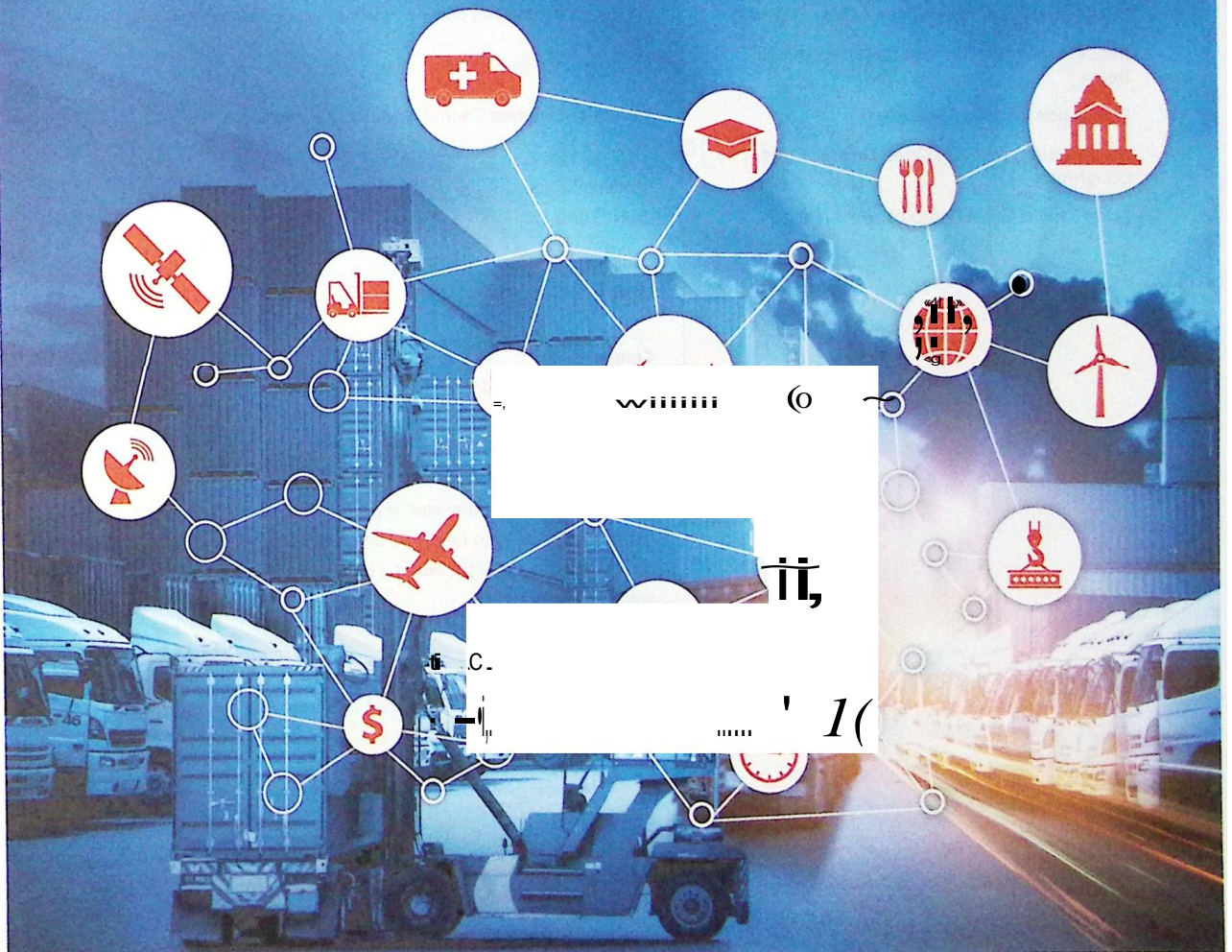


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Operations AND Supply Chain Management

David A. Collier • James R. Evans



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